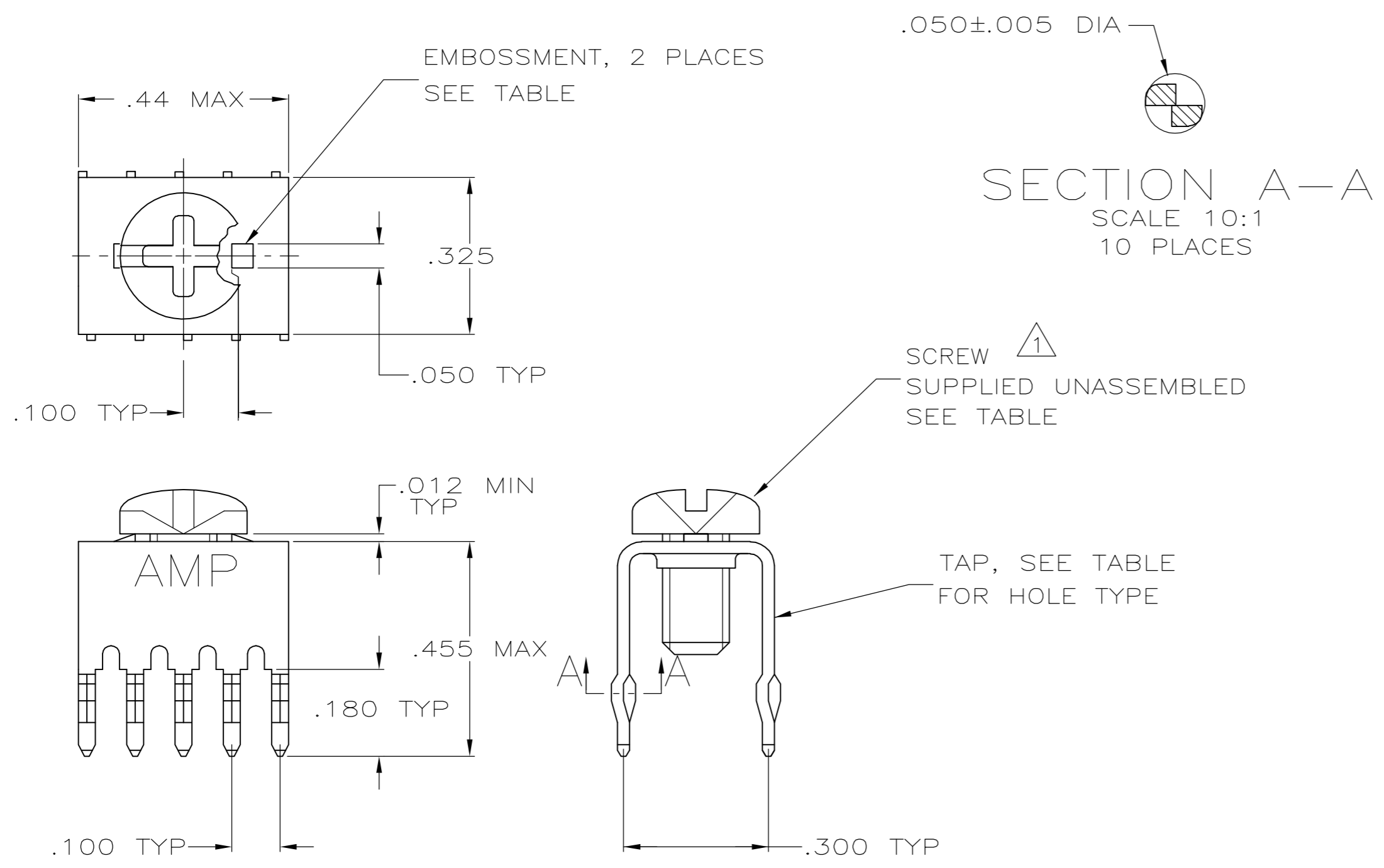


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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AA	00	C	ECO-07-006717	22MAR2007	GIP AF



- ① TO PREVENT THREAD STRIPPING, SCREW TORQUE SHOULD NOT EXCEED 9 IN LBS.
- ② TAP HOLE IS 6-32UNC-2B, TWO MIN THREADS.
- ③ TAP HOLE IS M4 X 0.7, TWO MIN THREADS.
- ④ TAP: .000020-.000120 MATTE TIN OVER .000050 NICKEL.
- ⑤ REFERENCE APPLICATION SPECIFICATION 114-11000 FOR DRILL HOLE SIZES AND FINISHES.

FINISH	HOLE TYPE	SCREW	EMBOSSMENT	PART NUMBER
④	③	NO	YES	1-5055558-1
④	②	NO	NO	5055558-7
	②	993879-1	YES	5055558-4
	②	NO	YES	5055558-3

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. ALCORTA - 05-04-05 DOCK5	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK A. FRANTUM 05-04-05	NAME S. FLICKINGER 05-04-05	
	0 PLC ± -	APVD S. FLICKINGER 05-04-05	PRODUCT SPEC 108-11030	
	1 PLC ± -		APPLICATION SPEC 114-11000	
MATERIAL COPPER ALLOY 725,	FINISH ④	WEIGHT -	SIZE A2	CAGE CODE 00779
CUSTOMER DRAWING			DRAWING NO C=5055558	RESTRICTED TO -
			SCALE 4:1	SHEET 1 OF 1
			REV C	

5055558